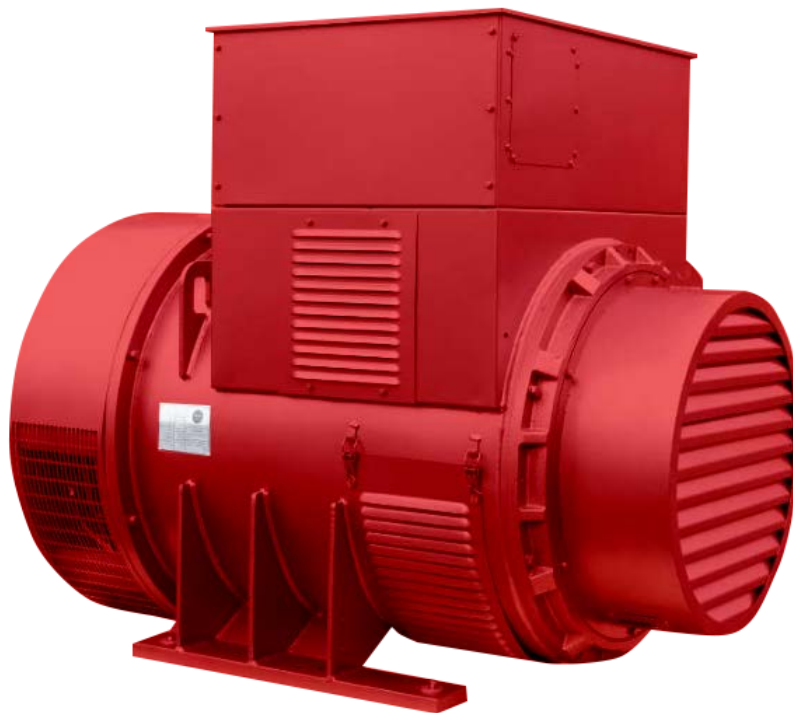# A.R.K6F DATA SHEET

SPECIFICATIONS &OPTIONS

Standards

- A.R.K series alternator conforms to the major international standards and specifications, including:
    - -IEC60034, GB755, BS5000, VDE0530, NEMA, MG1-22, C22.2-100, CSA, AS1359 standard, etc.
- A.R.K series alterantor is certified by ISO9001 quality system.
- A.R.K series alterantor can be used for the generator set of CE mark.
- Other standards and certification can be based on customer requirements.

Electrical characteristics

- Insualtion & Impregnating
 Class H insulation.
 All wound components are impregnated with meterial and processes designed specially to provide protection against harsh enviroments encountered
 in generator application. Resin based meterials are selected and developed to provide the high build required for static windings and the high mechanical
 strength required for rotating components.
- 3-phase reconnectable with12 ends brought out to the terminals.
- 2/3 pitch , can eliminates triple (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimumdesign for trouble-free supply
 of non-linear loads.
- Telephone interference
 THF(as defined by IEC 60034-1) is less than 2%, TIF(as defined by NEMA MG1-32) is less than 50.
- Radio interference
 Brushless device and the high quality AVR ensure low levels of interference with radio transmissions.RFI suppression module may be installed if required.
- High efficiency and motor startup capability.

Mechanical properties

- Steel structure.
- Cast aluminum for front and rear cover.
- Rigid assembly, effectively reduces the vibration during running.
- All rotors are dynamically balanced to conform with BS6861.
- Half key dynamic balance is applied in double bearing structure.
- Non-maintenance sealed-for-life ball bearing.
- 120% overspeed ability.
Standard
Protection grade
- A.R.K series alternator protection level is IP23.
- Suitable for environment with 95% relative humidity.
- optional
    - -Inlet and filter, power reduced by 5%.
    - -Inlet and outlet filter, power reduced by 10% (IP44)
    - -Anti-condensation heater.
    - -Stator winding, bearing overheating protection.
    - -Outlet line design of outlet box.
    - -Center height can be customized according to requirements.

Excitation and voltage regulation system

MODEL	16 series	18 series	22 series	27 series	4 series	5 series	6 series	7 series
AVR								
SX460	Standard	Standard	Standard	Standard				
AS440(parallel optional)	Optional	Optional	Optional	Optional				
SX440(parallel optional)			Optional	Optional	Standard	Standard		
MX341(with PMG)			Optional	Optional	Optional	Optional		
MX321(with PMG)							Standard	Standard

With the self-excited system, the main stator provides power via the automatic voltage regulator(AVR) to the exciter stator. The high efficency AVR ensures the
voltage maintaining at the rated level.
The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. The rectifier is protected by surge suppressor from voltage
spikes of short circuit or phase mismatching.

Application

Prime power, rental, telecom, mobile power station, lighting tower, railway, refrigeration and standby power.

Quality assurance

A.R.K series alterantors are manufactured using production procedures having a quality assurance level to ISO 9001.

Note: Continuous development of our products entitles usto change specification details without notice, thereforethey must not be regarded as binding.
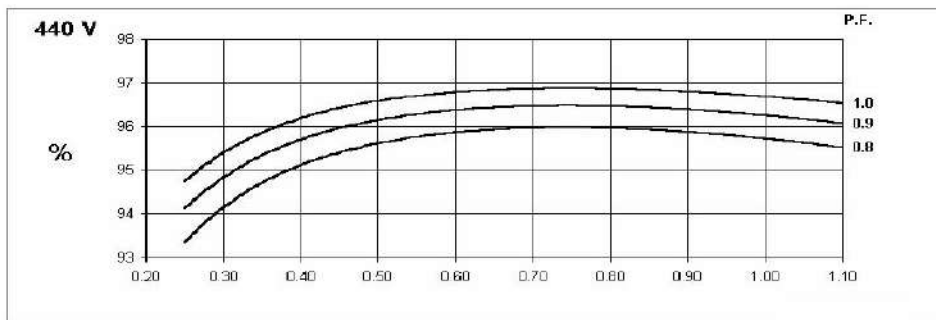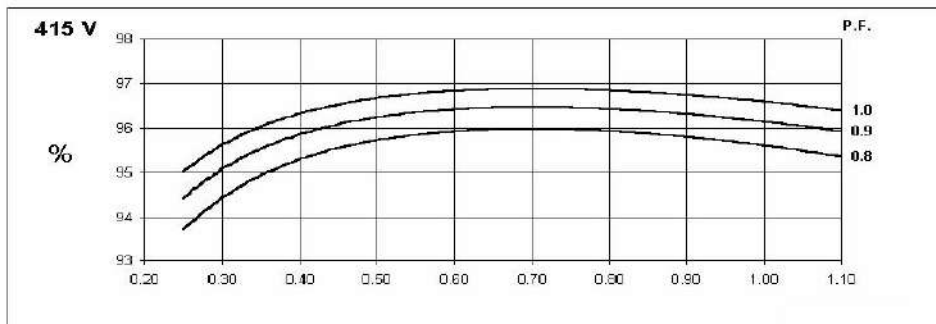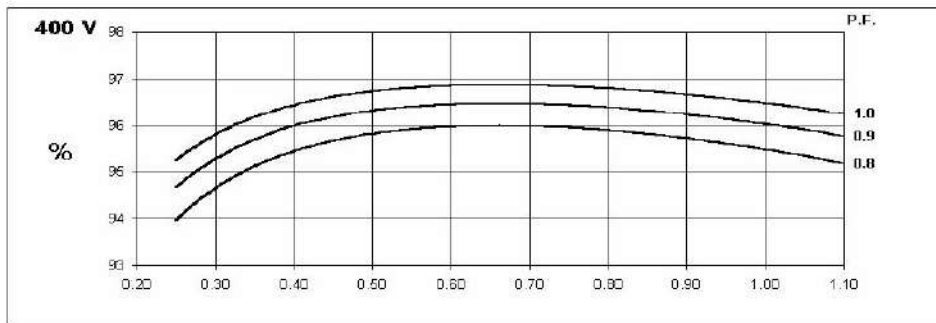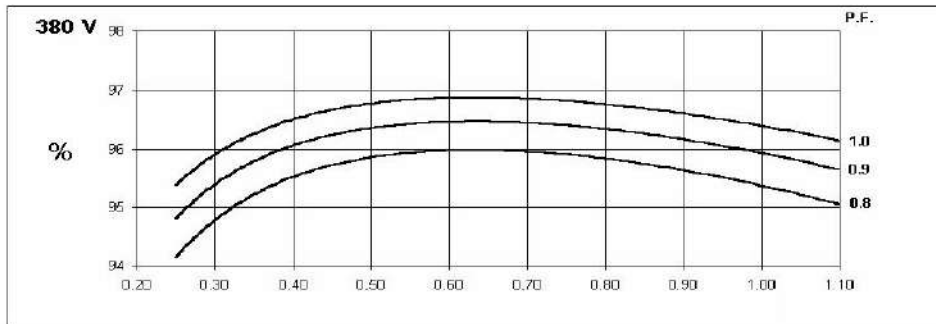
A.R.K6F
Parameters (WINDING 311)

CONTROL SYSTEM	SELF EXCITED						
A.V.R.	MX341 WITH PMG						
VOLTAGE REGULATION	± 1.0 %						
SUSTAINED SHORT CIRCUIT	>300% OF RATED CURRENT						

INSULATION SYSTEM	H						
RATED POWER FACTOR	0.8						
PROTECTION	IP23						
STATOR WINDING	DOUBLE LAYER						
ROTOR WINDING	WITH DAMPING CAGE						
WINDING LEADS	6						
STATOR WDG. RESISTANCE	0.002 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED						
ROTOR WDG. RESISTANCE	2.36 Ohms at 22°C						
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others						
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%						
MAXIMUM OVERSPEED	2250 Rev/Min						
BEARING DRIVE END	BALL. 6224 (ISO)						
BEARING NON-DRIVE END	BALL. 6317 (ISO)						
	1 BEARING			2 BEARING			
WEIGHT COMP. GENERATOR	2541 kg			2581 kg			
WEIGHT WOUND STATOR	1294 kg			1294 kg			
WEIGHT WOUND ROTOR	1093 kg			1048 kg			
WR² INERTIA	26.5295 kgm2			25.9823 kgm2			
SHIPPING WEIGHTS in a crate	2601 kg			2622 kg			
PACKING CRATE SIZE	194 x 92 x 147 (cm)			194 x 92 x 147 (cm)			
	50HZ			60HZ			
TELEPHONE INTERFERENCE	THF<2%			TIF<50			
COOLING AIR	1.614 m³/sec 3420 cfm			1.961 m³/sec 4156 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
kVA BASE RATING FOR REACTANCE VALUES	1110	1110	1110	1110	1275	1338	1388	1438
Xd DIR. AXIS SYNCHRONOUS	2.78	2.51	2.33	2.07	3.20	3.00	2.85	2.71
X'd DIR. AXIS TRANSIENT	0.22	0.20	0.19	0.17	0.26	0.24	0.23	0.22
X"d DIR. AXIS SUBTRANSIENT	0.16	0.14	0.13	0.12	0.18	0.17	0.16	0.15
Xq QUAD. AXIS REACTANCE	1.63	1.47	1.37	1.21	1.88	1.76	1.67	1.59
X"q QUAD. AXIS SUBTRANSIENT	0.23	0.21	0.20	0.17	0.27	0.25	0.24	0.23
X L LEAKAGE REACTANCE	0.08	0.07	0.06	0.06	0.09	0.08	0.08	0.07
X 2 NEGATIVE SEQUENCE	0.22	0.20	0.19	0.17	0.26	0.24	0.23	0.22
X 0 ZERO SEQUENCE	0.03	0.02	0.02	0.02	0.03	0.03	0.03	0.03
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED						
T'd TRANSIENT TIME CONST.	0.185s						
T"d SUB-TRANSTIME CONST.	0.025s						
T'do O.C. FIELD TIME CONST.	3.4s						
Ta ARMATURE TIME CONST.	0.049s						
SHORT CIRCUIT RATIO	1/Xd						

EXTATION SYSTEM	SX460	SX440	AS440	MX341	MX321
VOLTAGE REGULATION RATE	±1.5%	±1.0%	±1.0%	±1.0%	±0.5%
LOW SPEED VOLTAGE DROP PROTECTION	Standard	Standard	Standard	Standard	Standard
SHORT-CIRCUITED ELECTRIC ABILITY				300%:10S	300%:10S
PARALLEL OPERATION		Optional	Optional	Optional	Optional

A.R.K6F
Three Phase Efficiency Curves   (WINDING 311) 50HZ

A.R.K6F
Three Phase Efficiency Curves (WINDING 311) 60HZ

416 V — Efficiency curve, % vs P.F. (1.0, 0.9, 0.8)

440 V — Efficiency curve, % vs P.F. (1.0, 0.9, 0.8)

460 V — Efficiency curve, % vs P.F. (1.0, 0.9, 0.8)

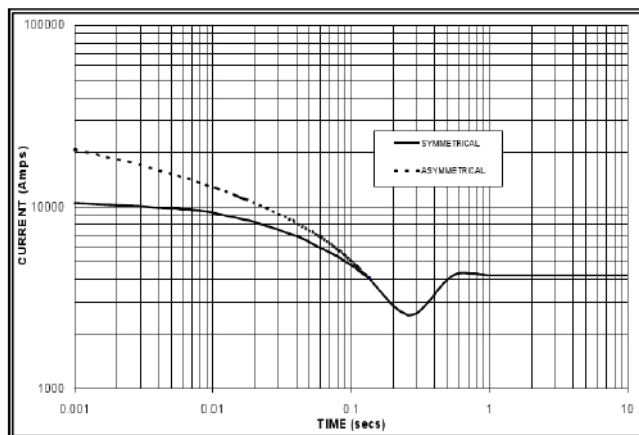480 V — Efficiency curve, % vs P.F. (1.0, 0.9, 0.8)
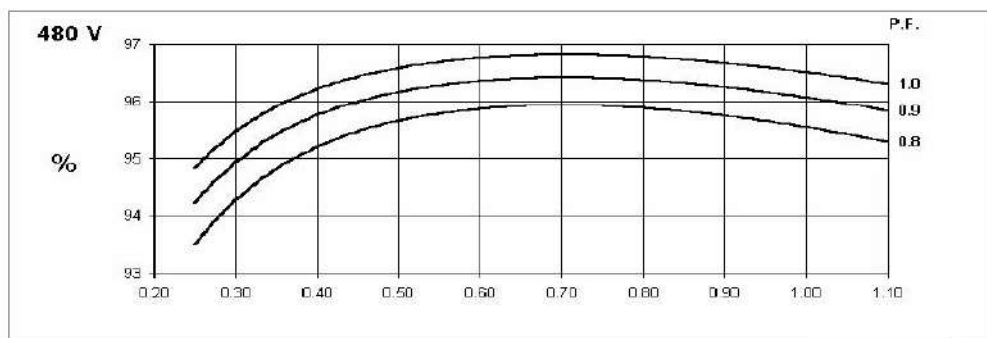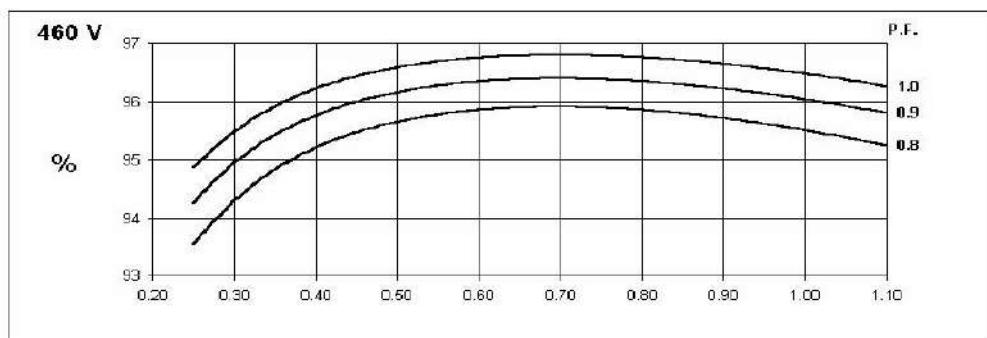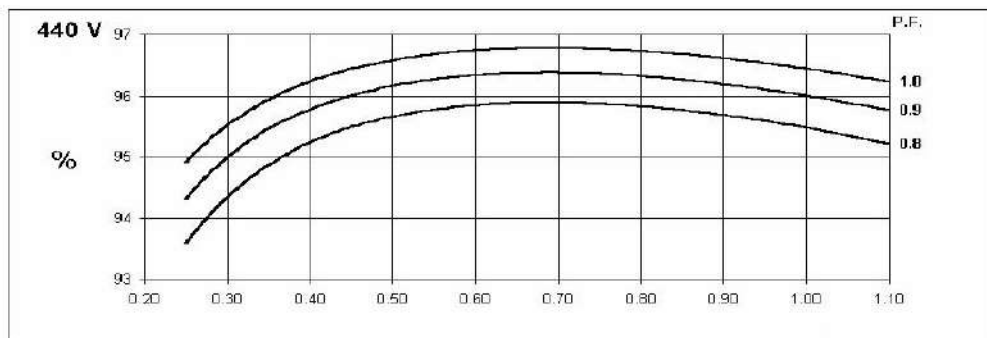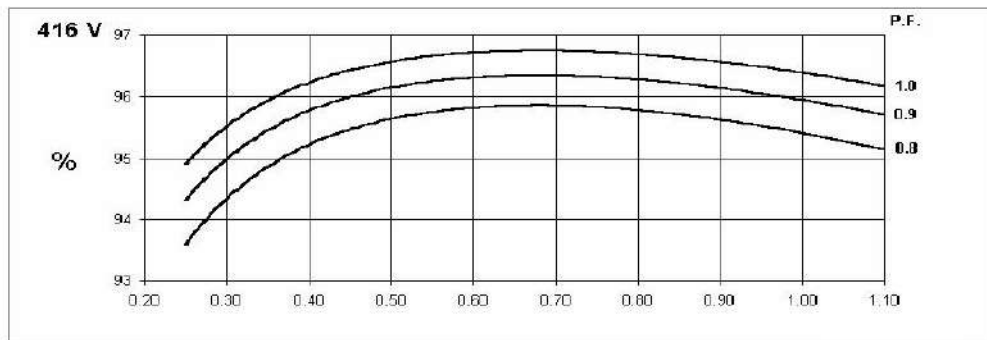
A.R.K6F
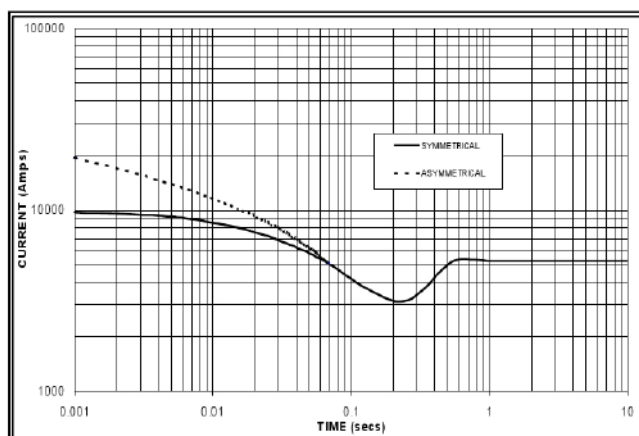## Locked Rotor Motor Starting Curve (Winding 311)
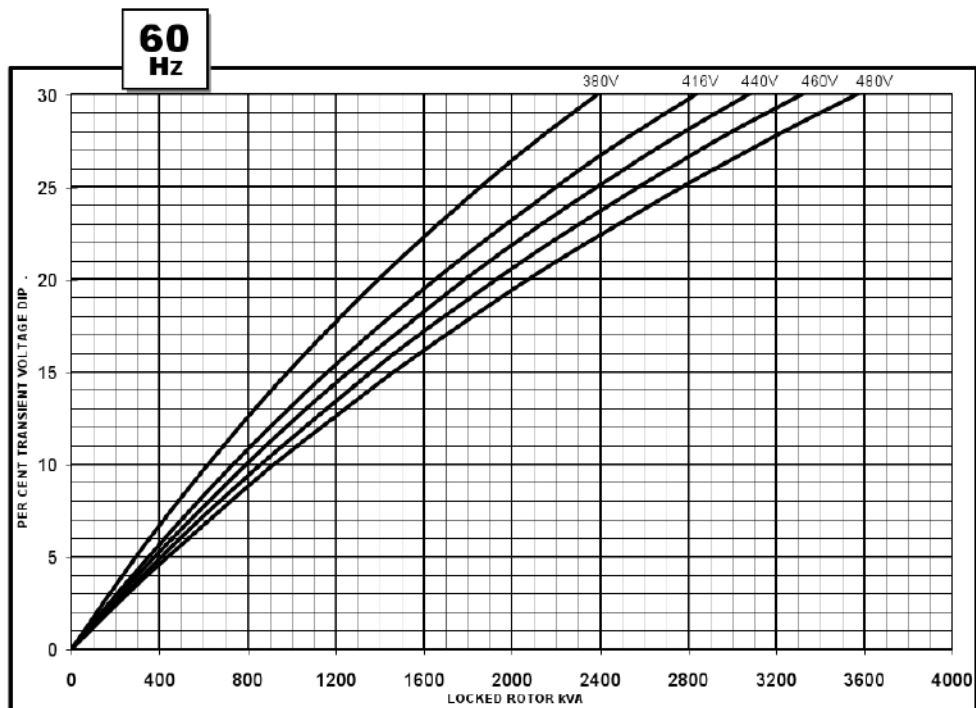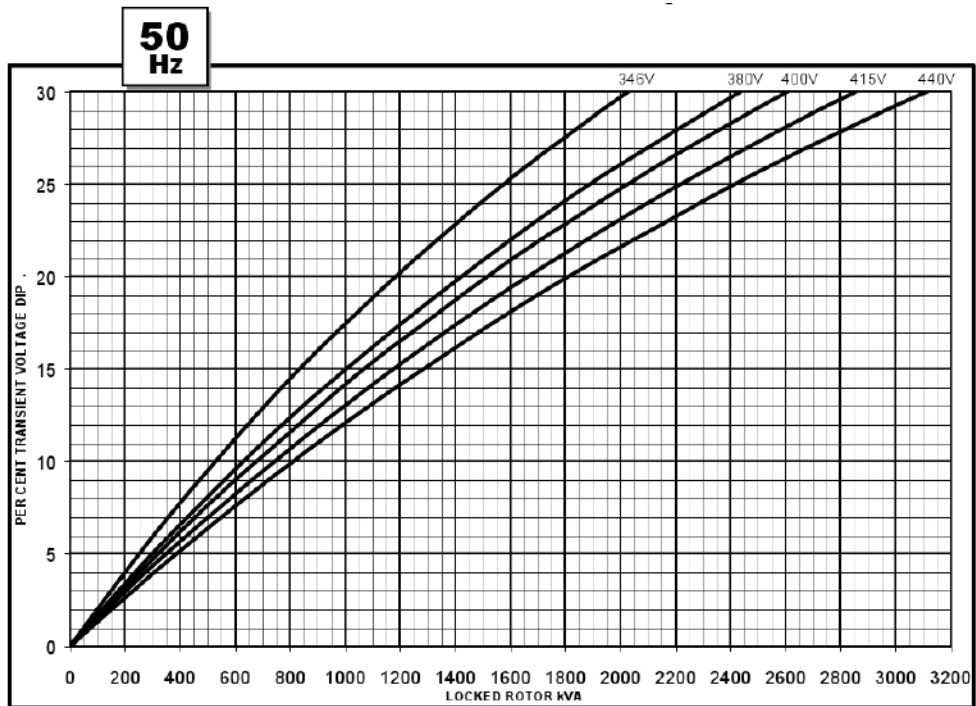
A.R.K6F
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.

50 Hz

Sustained Short Circuit = 4,200 Amps

60 Hz

Sustained Short Circuit = 5,200 Amps

1.The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage

50HZ		60HZ	
Voltage	Factor	Voltage	Factor
380V	X 1.00	416V	X 1.00
400V	X 1.05	440V	X 1.06
415V	X 1.09	460V	X 1.10
440V	X 1.16	480V	X 1.15

The sustained current value is constant irrespective of voltage level

2.The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged
3.Curves are drawn for Star (Wye) connected machines.
For other connection the following multipliers should be applied to current values as shown :
Parallel Star = Curve current value X 2
Series Delta = Curve current value X 1.732

A.R.K6F
Winding 311 / 0.8 Power Factor
RATINGS

	Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50HZ	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
		220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	1000	1010	1000	1000	1110	1130	1110	1110	1180	1190	1180	1180	1220	1230	1220	1220
	kW	800	814	800	800	888	904	888	888	944	952	944	944	976	984	976	976
	Efficiency (%)	95.6	95.7	95.8	95.9	95.4	95.5	95.6	95.7	95.2	95.3	95.5	95.6	95.1	95.1	95.4	95.5

	Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
60HZ	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
		240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	1188	1238	1275	1313	1275	1338	1388	1438	1350	1413	1468	1525	1400	1463	1519	1575
	kW	950	990	1020	1050	1020	1070	1110	1150	1080	1130	1175	1220	1120	1170	1215	1260
	Efficiency (%)	95.6	95.6	95.7	95.7	95.4	95.5	95.5	95.5	95.3	95.3	95.4	95.4	95.1	95.2	95.3	95.3

DIMENSIONS
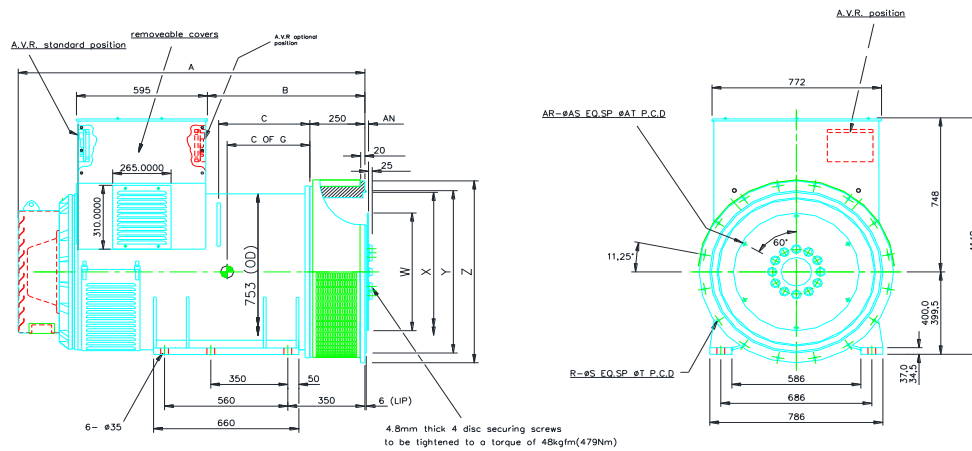
UNIT:(MM)

MODEL	A	B	C	KVA	C OF G
6B	1308			750	577
6C				800	591
6D	1578	726	405	910	597
6E				1000	607
6F				1125	625
6G	1679	826	464	1250	735

ADAPTOR	X	Y	Z	N	R	S	T
SAE00	768	787.3	883	16	12	14	851
SAE0	621	647.6	810	16	16	14	679.5
SAE0.5	568	584.1	810	12	12	14	619

COUPLING DISC	W	AN	AR	AS	AT
SAE24	733.3	0	12	20.7	692
SAE21	673.02	0	12	16.7	641.3
SAE18	571.42	15.87	6	16.7	543.0
SAE14	466.64	25.40	8	13.5	438.1