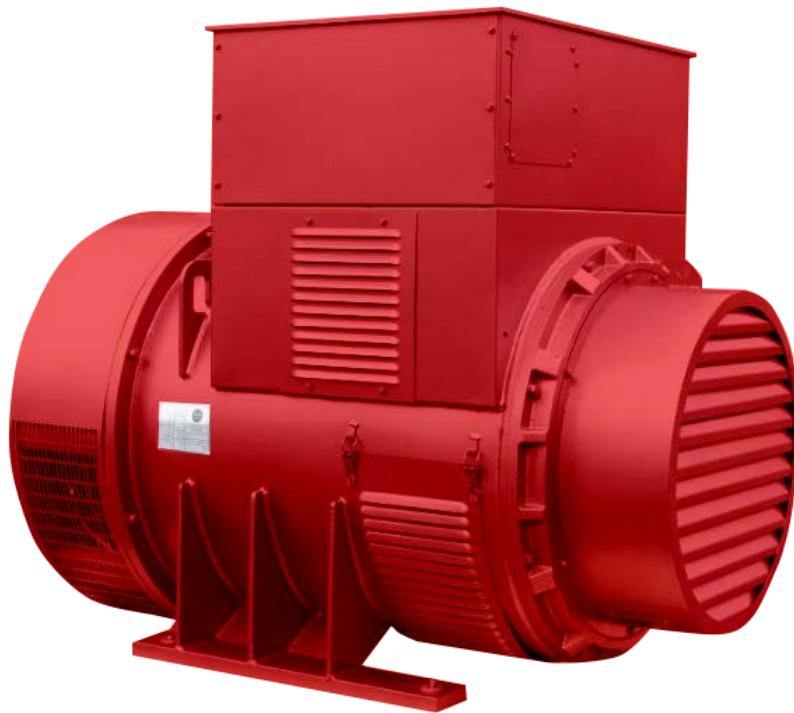




A.R.K7F DATA SHEET



SPECIFICATIONS & OPTIONS

Standards

- A.R.K series alternator conforms to the major international standards and specifications, including:
 - IEC60034, GB755, BS5000, VDE0530, NEMA, MG1-22, C22.2-100, CSA, AS1359 standard, etc.
- A.R.K series alternator is certified by ISO9001 quality system.
- A.R.K series alternator can be used for the generator set of CE mark.
- Other standards and certification can be based on customer requirements.

Electrical characteristics

- Insulation & Impregnating
Class H insulation.
All wound components are impregnated with material and processes designed specially to provide protection against harsh environments encountered in generator application. Resin based materials are selected and developed to provide the high build required for static windings and the high mechanical strength required for rotating components.
- 3-phase reconnectable with 12 ends brought out to the terminals.
- 2/3 pitch , can eliminates triple (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads.
- Telephone interference
THF(as defined by IEC 60034-1) is less than 2%, TIF(as defined by NEMA MG1-32) is less than 50.
- Radio interference
Brushless device and the high quality AVR ensure low levels of interference with radio transmissions. RFI suppression module may be installed if required.
- High efficiency and motor startup capability.

Mechanical properties

- Steel structure.
 - Cast aluminum for front and rear cover.
 - Rigid assembly, effectively reduces the vibration during running.
 - All rotors are dynamically balanced to conform with BS6861.
 - Half key dynamic balance is applied in double bearing structure.
 - Non-maintenance sealed-for-life ball bearing.
 - 120% overspeed ability.
- Standard
Protection grade
- A.R.K series alternator protection level is IP23.
 - Suitable for environment with 95% relative humidity.
 - optional
 - Inlet and filter, power reduced by 5%.
 - Inlet and outlet filter, power reduced by 10% (IP44)
 - Anti-condensation heater.
 - Stator winding, bearing overheating protection.
 - Outlet line design of outlet box.
 - Center height can be customized according to requirements.

Excitation and voltage regulation system

MODEL	16 series	18 series	22 series	27 series	4 series	5 series	6 series	7 series
AVR								
SX460	Standard	Standard	Standard	Standard				
AS440(parallel optional)	Optional	Optional	Optional	Optional				
SX440(parallel optional)			Optional	Optional	Standard	Standard		
MX341(with PMG)			Optional	Optional	Optional	Optional		
MX321(with PMG)							Standard	Standard

With the self-excited system, the main stator provides power via the automatic voltage regulator(AVR) to the exciter stator. The high efficiency AVR ensures the voltage maintaining at the rated level.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. The rectifier is protected by surge suppressor from voltage spikes of short circuit or phase mismatching.

Application

Prime power, rental, telecom, mobile power station, lighting tower, railway, refrigeration and standby power.

Quality assurance

A.R.K series alternators are manufactured using production procedures having a quality assurance level to ISO 9001.

Note: Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

A.R.K7F

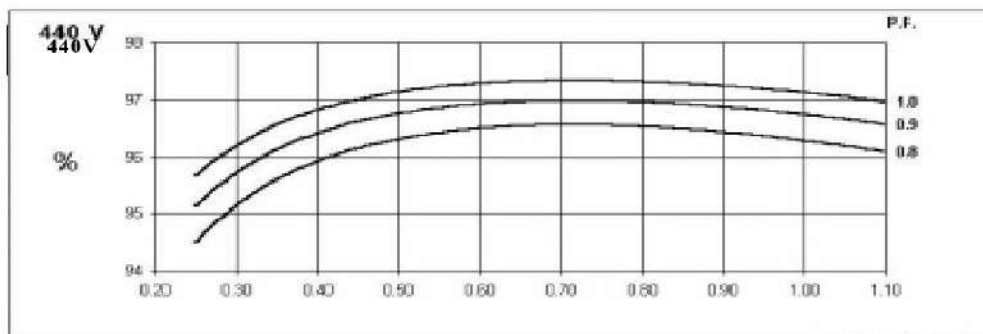
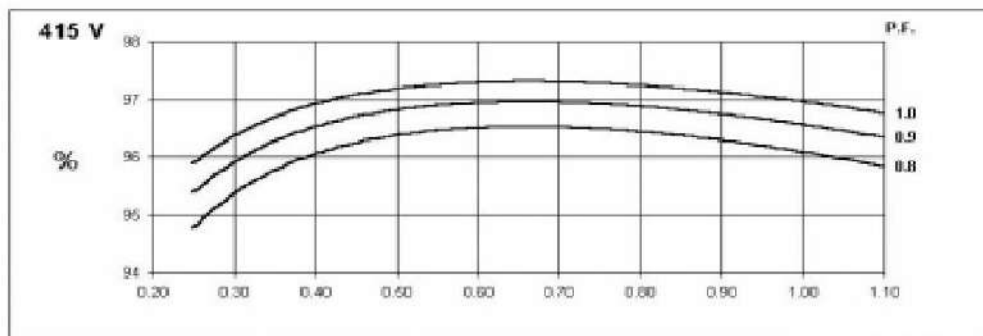
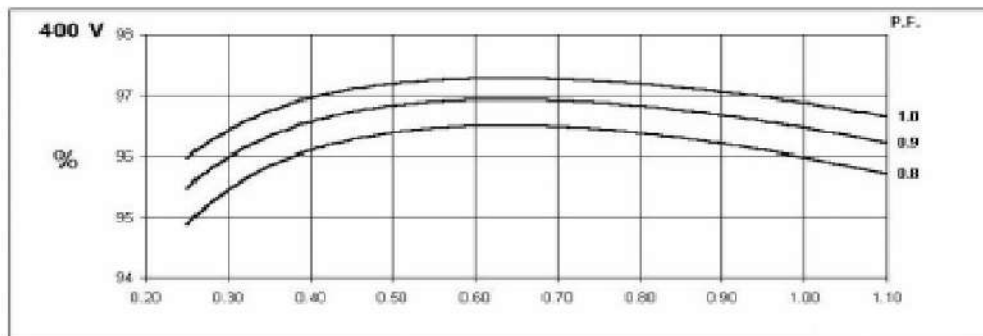
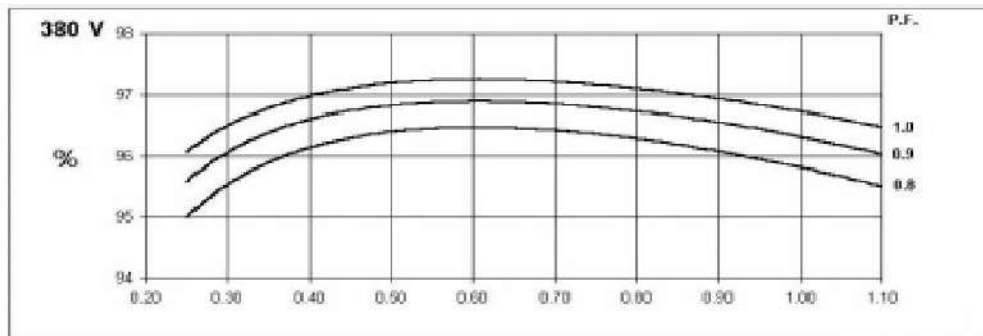
Parameters (WINDING 311)

CONTROL SYSTEM	SELF EXCITED
A.V.R.	MX341 WITH PMG
VOLTAGE REGULATION	± 1.0 %
SUSTAINED SHORT CIRCUIT	>300% OF RATED CURRENT

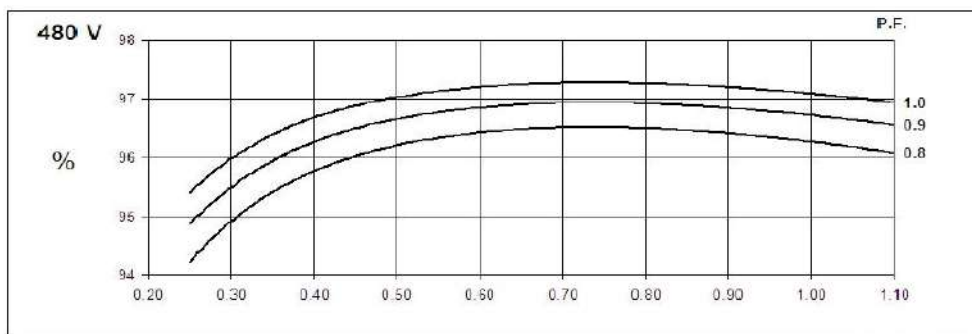
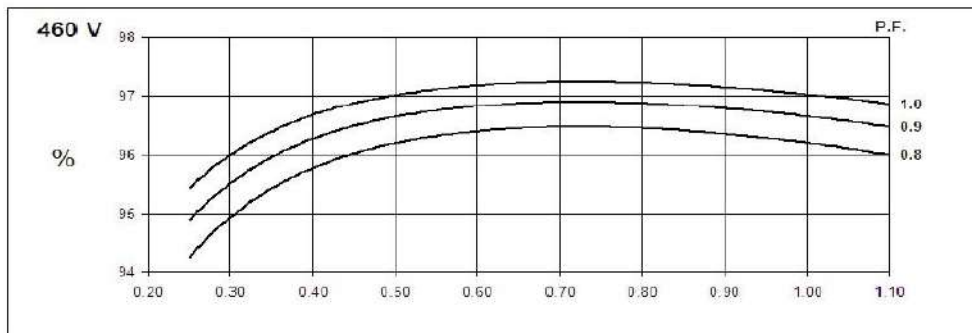
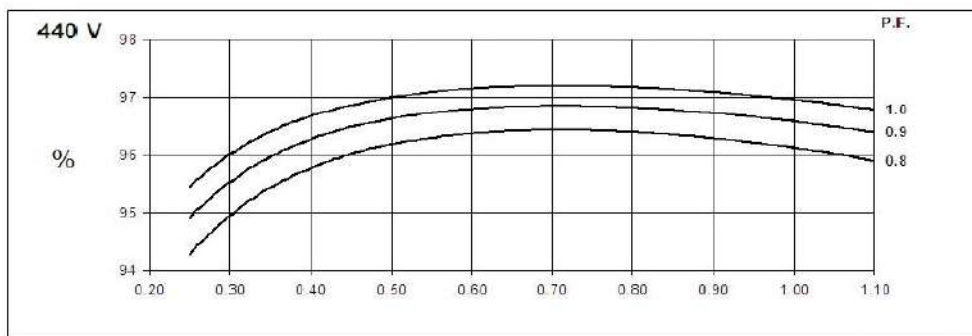
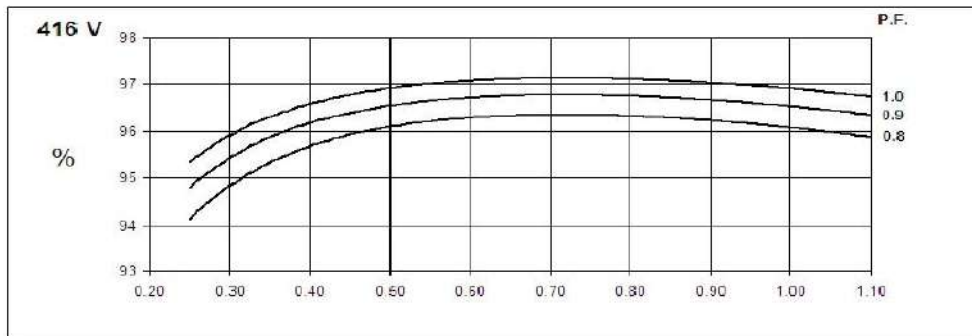
INSULATION SYSTEM	H							
RATED POWER FACTOR	0.8							
PROTECTION	IP23							
STATOR WINDING	DOUBLE LAYER							
ROTOR WINDING	WITH DAMPING CAGE							
WINDING LEADS	6							
STATOR WDG. RESISTANCE	0.00126 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.41 Ohms at 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6228 (ISO)							
BEARING NON-DRIVE END	BALL. 6319 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2982 kg				3070 kg			
WEIGHT WOUND STATOR	1541 kg				1541 kg			
WEIGHT WOUND ROTOR	1244 kg				1181 kg			
WR² INERTIA	37.4934 kgm2				36.4926 kgm2			
SHIPPING WEIGHTS in a crate	3054 kg				3130 kg			
PACKING CRATE SIZE	194 x 105 x 154 (cm)				194 x 105 x 154 (cm)			
	50HZ				60HZ			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	2.64 m³/sec 5600 cfm				3.17 m³/sec 6720 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
KVA BASE RATING FOR REACTANCE VALUES	1500	1500	1500	1460	1688	1775	1825	1875
Xd DIR. AXIS SYNCHRONOUS	3.05	2.75	2.55	2.21	3.44	3.23	3.04	2.87
X'd DIR. AXIS TRANSIENT	0.25	0.23	0.21	0.19	0.26	0.25	0.23	0.22
X''d DIR. AXIS SUBTRANSIENT	0.18	0.16	0.15	0.13	0.19	0.28	0.17	0.16
Xq QUAD. AXIS REACTANCE	2.26	2.04	1.90	1.64	2.55	2.40	2.26	2.13
X''q QUAD. AXIS SUBTRANSIENT	0.28	0.25	0.23	0.20	0.29	0.27	0.25	0.24
X L LEAKAGE REACTANCE	0.06	0.05	0.05	0.04	0.07	0.07	0.06	0.06
X 2 NEGATIVE SEQUENCE	0.25	0.23	0.21	0.19	0.26	0.25	0.23	0.22
X 0 ZERO SEQUENCE	0.03	0.03	0.03	0.02	0.04	0.03	0.03	0.03
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED							
T'd TRANSIENT TIME CONST.	0.3s							
T''d SUB-TRANSTIME CONST.	0.03s							
T'do O.C. FIELD TIME CONST.	3.16s							
Ta ARMATURE TIME CONST.	0.066s							
SHORT CIRCUIT RATIO	1/Xd							

EXTATION SYSTEM	SX460	SX440	AS440	MX341	MX321
VOLTAGE REGULATION RATE	±1.5%	±1.0%	±1.0%	±1.0%	±0.5%
LOW SPEED VOLTAGE DROP PROTECTION	Standard	Standard	Standard	Standard	Standard
SHORT-CIRCUITED ELECTRIC ABILITY				300%:10S	300%:10S
PARALLEL OPERATION		Optional	Optional	Optional	Optional

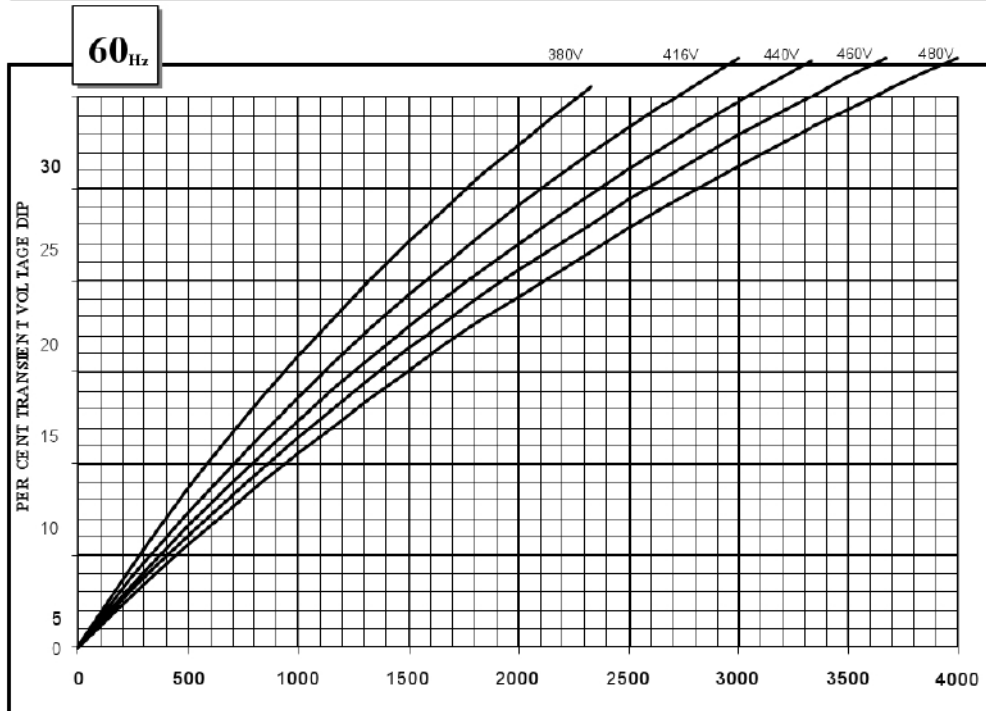
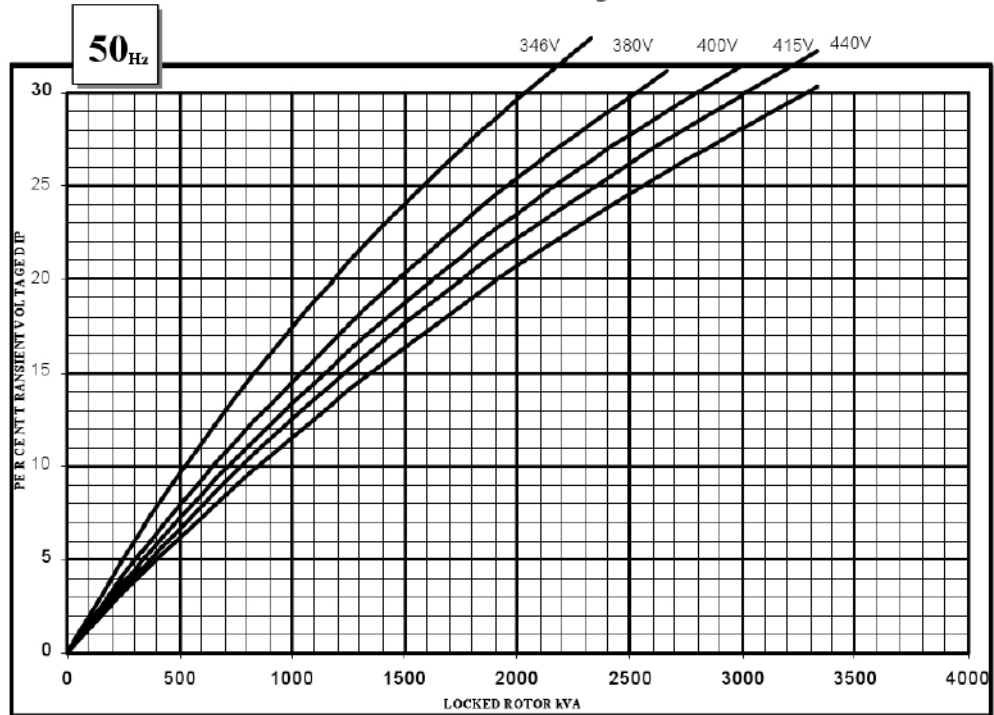
A.R.K7F
Three Phase Efficiency Curves (WINDING 311) 50HZ



A.R.K7F
Three Phase Efficiency Curves (WINDING 311) 60HZ

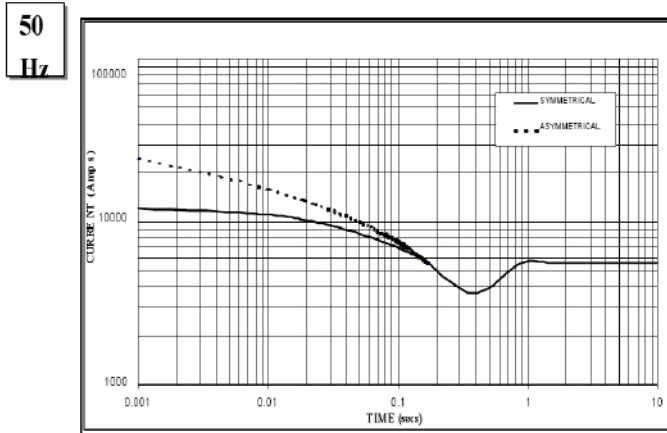


A.R.K7F
Locked Rotor Motor Starting Curve (Winding 311)

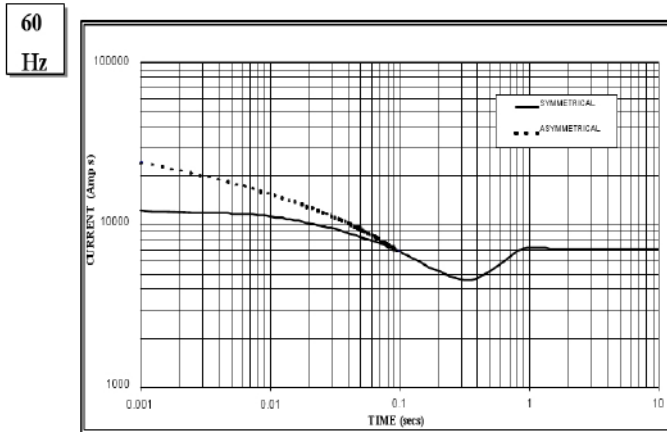


A.R.K7F

Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 5,600 Amps



Sustained Short Circuit = 7,000 Amps

1.The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage

50HZ		60HZ	
Voltage	Factor	Voltage	Factor
380V	X 1.00	416V	X 1.00
400V	X 1.05	440V	X 1.06
415V	X 1.09	460V	X 1.10
440V	X 1.16	480V	X 1.15

The sustained current value is constant irrespective of voltage level

2.The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

3.Curves are drawn for Star (Wye) connected machines.

For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

A.R.K7F

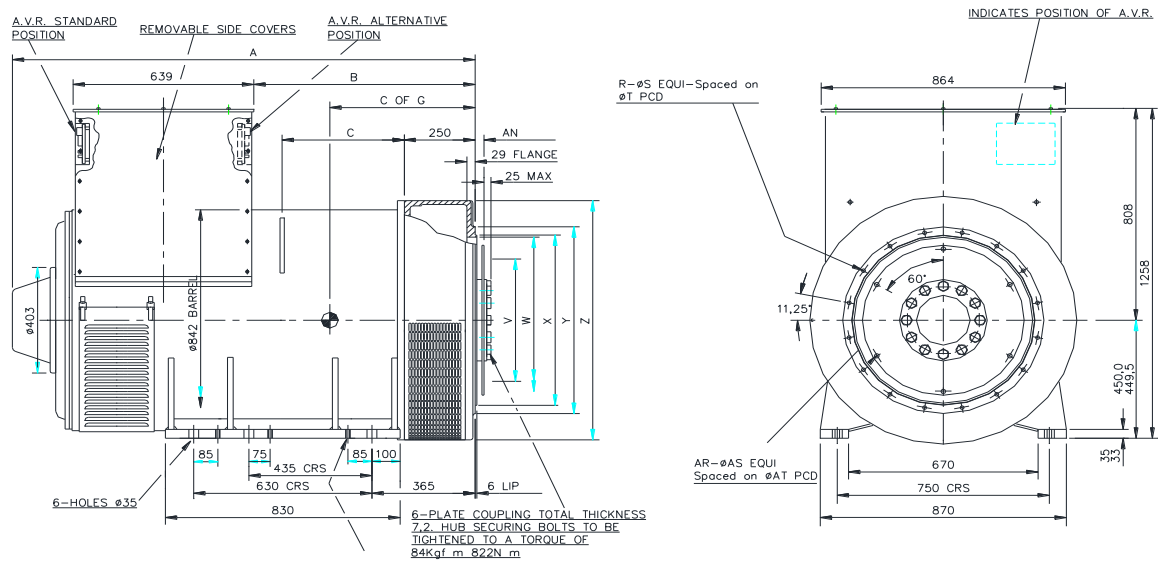
Winding 311 / 0.8 Power Factor

RATINGS

Class - Temp Rise		Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50HZ	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel S tar (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
		220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	1375	1375	1375	1330	1500	1500	1500	1460	1580	1580	1580	1580	1630	1630	1630	1590
	kW	1100	1100	1100	1064	1200	1200	1200	1168	1264	1264	1264	1264	1304	1304	1304	1272
Efficiency (%)		96	96.2	96.3	96.4	95.8	96	96.1	96.3	95.6	95.8	96	96.1	95.5	95.7	95.9	96.1

Class - Temp Rise		Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
60HZ	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel S tar (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
		240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	1563	1625	1688	1750	1688	1775	1825	1875	1750	1875	1938	1988	1818	1925	2000	2063
	kW	1250	1300	1350	1400	1350	1420	1460	1500	1400	1500	1550	1590	1450	1540	1600	1650
Efficiency (%)		95.9	96	96.1	96.2	95.8	95.9	96	96	95.7	95.7	95.8	95.9	95.6	95.7	95.7	95.8

DIMENSIONS



MODEL	A	B	C	C OF G
7E				755
7F	1643	787	433	755
7FS				770

ADAPTOR	X	Y	Z	N	R	S	T
SAE00	787.4	882	944	16	12	14	851
SAE0	647.7	711	944	16	16	14	679.5

COUPLING DISC	W	AN	AR	AS	AT
SAE24	733.3	0	12	20.7	692
SAE21	673.02	0	12	16.7	641.3
SAE18	571.42	15.87	6	16.7	543.0